



## PRODUCT DATA SHEET

Date: 05/10/2024

**Spinnaker**  
550 Summit Avenue  
Troy, Oh 45373  
800 543-9452

**60# Orange Fluorescent (new 2019) \*\* BC-20™ \*\* 40# liner**

Item#: 0048908

----- TRIMLESS PROGRAMS -----

Dist. Ctr	Length	Min. Width	Core
Troy, Ohio	2.5 K	3"	3"
Troy, Ohio	5 K	3"	3"
Troy, Ohio	10 K	4"	3"
New York	2.5 K	3"	3"
New York	5 K	3"	3"
New York	10 K	4"	3"
Atlanta	2.5 K	3"	3"
Atlanta	5 K	3"	3"
Atlanta	10 K	4"	3"
Chicago	2.5 K	3"	3"
Chicago	5 K	3"	3"
Chicago	10 K	4"	3"

Facestock: **60# Orange Fluorescent (new 2019)**

A matte, neon bright sheet designed for high visibility and impact printing. This is an alkaline sheet.

Basis Weight:

**Typical Value**

59 #/3300 ft<sup>2</sup>

Caliper:

4.0 mils

Tensile MD/CD:

26 / 16

Tear MD/CD:

44 / 48 grams

Adhesive: **BC-20™**

A cold temperature hot melt adhesive featuring excellent adhesion to a variety of packaging materials and other substrates over a wide temperature range. It displays good die cutting and stripping characteristics. This adhesive performs well on wet and oily/greasy applications.

**Typical Value**

Coat Weight:

14 #/3300 ft<sup>2</sup>

Coat Weight:

20.72 grams/m<sup>2</sup>

Caliper:

.6 mils

Adhesion to Stainless Steel, oz. (90° Peel):

38

Loop Tack, oz.:

72

Service Temperature:

-50 to 145 °F

Minimum Application Temperature:

10 °F

Shear (1000g):

157 minutes

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Release Liner: **40# liner**

A bleached, calendered liner featuring excellent die cutting and stripping characteristics. Recommended for use in roll-to-roll applications.

**Typical Value**

Basis Weight:

41 #/3000 ft<sup>2</sup>

Caliper:

2.5 mils

Tensile MD/CD:

34 / 21 #/inch

Tear MD/CD:

34 / 36 grams

Opacity:

69 max%

**Total Product Caliper:** 7.1 mils

**Product Basis Weight Per MMSI:** 248.63 #

**Shelf Life:** 12 month(s) when stored at 72° F, 50% RH

*For application recommendations call 877-210-5104*

*For samples or other questions please call your Sales Representative.*

**Important Notice**

These are typical values and should not be considered a specification. Adhesive properties were tested with a film facestock unless denoted with an asterisk(\*).

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